

| Materials            | US\$/Kg | Basic Smooth | HG Polished | Bead Blasted   | Brushed | Painted               | Anodized | Chromed | Metallize | PVD Coat | Powder Coat | Electrophoresis |
|----------------------|---------|--------------|-------------|----------------|---------|-----------------------|----------|---------|-----------|----------|-------------|-----------------|
|                      |         | ● Suitable   |             | ◐ Not suitable |         | ○ Not suitable at all |          |         |           |          |             |                 |
| ABS                  | 4.4     | ●            | ●           | ●              | ◐       | ●                     | ○        | ●       | ●         | ○        | ○           | ○               |
| PC                   | 9       | ●            | ●           | ●              | ◐       | ●                     | ○        | ●       | ●         | ○        | ○           | ○               |
| PC/ABS               | 7.6     | ●            | ●           | ●              | ◐       | ●                     | ○        | ●       | ●         | ○        | ○           | ○               |
| PP                   | 7.2     | ●            | ○           | ●              | ◐       | ○                     | ○        | ○       | ◐         | ○        | ○           | ○               |
| PS                   | 5.6     | ●            | ●           | ●              | ◐       | ●                     | ○        | ○       | ◐         | ○        | ○           | ○               |
| POM                  | 5.6     | ●            | ◐           | ●              | ◐       | ○                     | ○        | ○       | ◐         | ○        | ○           | ○               |
| PMMA                 | 6.4     | ●            | ●           | ●              | ◐       | ●                     | ○        | ○       | ●         | ○        | ○           | ○               |
| PEI                  | 64      | ●            | ◐           | ●              | ◐       | ◐                     | ○        | ○       | ◐         | ○        | ○           | ○               |
| PA                   | 6.4     | ●            | ○           | ●              | ◐       | ◐                     | ○        | ○       | ◐         | ○        | ○           | ○               |
| PA-GF30              | 9       | ●            | ○           | ●              | ◐       | ◐                     | ○        | ○       | ◐         | ○        | ○           | ○               |
| PC-GF30              | 9       | ●            | ○           | ●              | ◐       | ◐                     | ○        | ○       | ◐         | ○        | ○           | ○               |
| Teflon(PTFE)         | 25      | ●            | ○           | ●              | ◐       | ○                     | ○        | ○       | ◐         | ○        | ○           | ○               |
| PE                   | 6.4     | ●            | ○           | ●              | ◐       | ○                     | ○        | ○       | ◐         | ○        | ○           | ○               |
| HDPE                 | 5.6     | ●            | ○           | ●              | ◐       | ○                     | ○        | ○       | ◐         | ○        | ○           | ○               |
| PPS                  | 80      | ●            | ◐           | ●              | ◐       | ◐                     | ○        | ○       | ◐         | ○        | ○           | ○               |
| PEEK                 | 200     | ●            | ◐           | ●              | ◐       | ◐                     | ○        | ○       | ◐         | ○        | ○           | ○               |
| G10(FR4)             | 9.2     | ●            | ○           | ●              | ◐       | ◐                     | ○        | ○       | ◐         | ○        | ○           | ○               |
| Aluminum 2014        | 11.6    | ●            | ●           | ●              | ●       | ●                     | ◐        | ◐       | ●         | ●        | ●           | ●               |
| Aluminum 2017        | 11.6    | ●            | ●           | ●              | ●       | ●                     | ◐        | ◐       | ●         | ●        | ●           | ●               |
| Aluminum 2024        | 11.6    | ●            | ●           | ●              | ●       | ●                     | ◐        | ◐       | ●         | ●        | ●           | ●               |
| Aluminum 5052        | 5       | ●            | ●           | ●              | ●       | ●                     | ●        | ●       | ●         | ●        | ●           | ●               |
| Aluminum 6061        | 6       | ●            | ●           | ●              | ●       | ●                     | ●        | ●       | ●         | ●        | ●           | ●               |
| Aluminum 6063        | 6.6     | ●            | ●           | ●              | ●       | ●                     | ●        | ●       | ●         | ●        | ●           | ●               |
| Aluminum 7075        | 11.6    | ●            | ●           | ●              | ●       | ●                     | ◐        | ◐       | ●         | ●        | ●           | ●               |
| Aluminum 7050        | 11      | ●            | ●           | ●              | ●       | ●                     | ◐        | ◐       | ●         | ●        | ●           | ●               |
| MIC 6                | 13      | ●            | ●           | ●              | ●       | ●                     | ●        | ◐       | ●         | ●        | ●           | ●               |
| Steel 4130           | 6       | ●            | ●           | ●              | ●       | ●                     | ○        | ●       | ●         | ●        | ●           | ●               |
| Steel 4140           | 6       | ●            | ●           | ●              | ●       | ●                     | ○        | ●       | ●         | ●        | ●           | ●               |
| Steel 1018           | 4       | ●            | ●           | ●              | ●       | ●                     | ○        | ●       | ●         | ●        | ●           | ●               |
| Steel A 36           | 6       | ●            | ●           | ●              | ●       | ●                     | ○        | ●       | ●         | ●        | ●           | ●               |
| Stainless Steel 15-5 | 17      | ●            | ●           | ●              | ●       | ●                     | ○        | ●       | ●         | ●        | ●           | ●               |
| Stainless Steel 17-4 | 17      | ●            | ●           | ●              | ●       | ●                     | ○        | ●       | ●         | ●        | ●           | ●               |
| Stainless Steel 18-8 | 7       | ●            | ●           | ●              | ●       | ●                     | ○        | ●       | ●         | ●        | ●           | ●               |
| Stainless Steel 303  | 6       | ●            | ●           | ●              | ●       | ●                     | ○        | ●       | ●         | ●        | ●           | ●               |
| S.S 304/304L         | 6       | ●            | ●           | ●              | ●       | ●                     | ○        | ●       | ●         | ●        | ●           | ●               |
| S.S 316/316L         | 9.2     | ●            | ●           | ●              | ●       | ●                     | ○        | ●       | ●         | ●        | ●           | ●               |
| S.S 416              | 7       | ●            | ●           | ●              | ●       | ●                     | ○        | ●       | ●         | ●        | ●           | ●               |
| S.S 420              | 9       | ●            | ●           | ●              | ●       | ●                     | ○        | ●       | ●         | ●        | ●           | ●               |
| 40Cr                 | 5       | ●            | ●           | ●              | ●       | ●                     | ○        | ●       | ●         | ●        | ●           | ●               |
| P20                  | 4.6     | ●            | ●           | ●              | ●       | ●                     | ○        | ●       | ●         | ●        | ●           | ●               |
| H13                  | 5.6     | ●            | ●           | ●              | ●       | ●                     | ○        | ●       | ●         | ●        | ●           | ●               |
| GCR15                | 3.2     | ●            | ●           | ●              | ●       | ●                     | ○        | ●       | ●         | ●        | ●           | ●               |
| SAE2512              | 9       | ●            | ●           | ●              | ●       | ●                     | ○        | ●       | ●         | ●        | ●           | ●               |
| BRASS                | 11.2    | ●            | ●           | ●              | ●       | ●                     | ○        | ●       | ●         | ●        | ●           | ●               |
| COPPER               | 13      | ●            | ●           | ●              | ●       | ●                     | ○        | ●       | ●         | ●        | ●           | ●               |
| ZAMAK3               | 16      | ●            | ●           | ●              | ●       | ●                     | ○        | ●       | ●         | ●        | ●           | ●               |
| ZAMAK5               | 16      | ●            | ●           | ●              | ●       | ●                     | ○        | ●       | ●         | ●        | ●           | ●               |
| Titanium             | 56-60   | ●            | ●           | ●              | ●       | ●                     | ○        | ●       | ●         | ●        | ●           | ●               |
| Magnesium            | 56-60   | ●            | ●           | ●              | ●       | ●                     | ○        | ●       | ●         | ○        | ●           | ●               |

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|------------------------|---|
| As Machined (standard) | ~125 RA µin (3.2 RA µm). Minor tool marks will be visible on the part. Surface finish requirements can be increased to 63, 32, or 16 RA µin.                      |
| Bead Blast             | Matte finish with light texture is achieved by blowing small glass beads against the part.  |
| Anodizing Type II      | Corrosion resistant finish. A variety of different colors can be applied when anodizing.  |
| Anodizing Type III     | Adds a wear resistant layer on top of the corrosion resistance of Type II.  |
| Powder Coat            | Strong, wear and corrosion resistant finish, that is more durable than the methods mentioned above. Powder coat finishing are available in large range of colors. |